Effective May 2022

# **2410TD** High current time-delay SMT Brick fuse



### **Product features**

- 2410 (6125 metric) surface mount package
- Time-delay
- Designed to UL248
- Overcurrent protection of systems up to 250 Vac/60 Vdc
- Current rating: 500 mA to 7.0 A
- · High inrush withstand capability
- Moisture sensitivity level: (MSL): 1

### Applications

- Power supplies
- Servers
- LED lighting drivers
- Appliances and white goods
- LCD monitor/backlight inverters
- Vac chip-on-board (COB) lighting
- Industrial electronics and computing

BUSSMANN SERIES

### Agency information

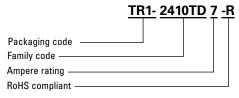
cURus Recognition file number: E19180



### **Environmental compliance**



### Ordering part number



### **Packaging prefix**

TR1-(1000 parts on a 8.66" diameter tape and reel, 1 reel per box)

PK-(1000 parts on a 8.66" diameter tape and reel, 10 reels per carton)



### **Electrical characteristics**

Amp Rating	% of Amp rating	Opening time
500 mA to 7 A	100	4 hours mimimum
500 mA to 7 A	200	1 to 60 seconds

### **Product specifications**

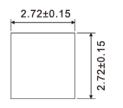
Part number	Current rating (A)	Voltage rating (Vac)	Voltage rating (Vdc)	Interrupting rating¹ at rated voltage (A) (Vac)	Interrupting rating¹ at rated voltage (A) (Vdc)	Typical DC cold resistance² (ohm)	Typical voltage drop (mV)	Part marking
2410TD500-R	0.5	250	60	50	50	0.4025	245	T0.5
2410TD750-R	0.75	250	60	50	50	0.235	250	T0.75
2410TD1-R	1	250	60	50	50	0.168	256	T1
2410TD1-5-R	1.5	250	60	50	50	0.063	125	T1.5
2410TD2-R	2	250	60	50	50	0.048	133	T2
2410TD2-5-R	2.5	250	60	50	50	0.035	130	T2.5
2410TD3-R	3	250	60	50	50	0.0263	97	T3
2410TD3-5-R	3.5	250	60	50	50	0.0195	95	T3.5
2410TD4-R	4	250	60	50	50	0.0185	106	T4
2410TD5-R	5	250	60	50	50	0.0133	100	T5
2410TD7-R	7	250	60	50	50	0.0087	99	T7

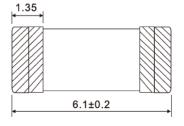
1. AC Interrupting rating (measured at designated voltage, 100% power factor random closing); DC Interrupting rating (measured at designated voltage, time constant of less than 50 microseconds, battery source)

2. DC Cold Resistance measured at <10% of rated current in the ambient temperature of +25  $^\circ$ C

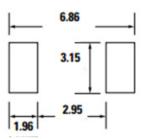
### **Dimensions- mm**

Drawing not to scale





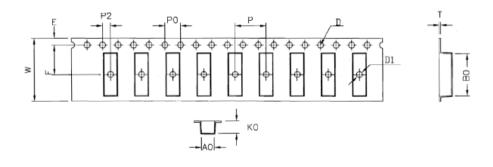
### **Recommended pad layout**



### **General specifications**

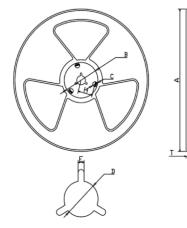
perating temperature: -55 °C to +125 °C with proper derating factor applied
oldering heat resistance: MIL-STD-202 method 210
olderability test: J-STD-002, method B1
hermal shock: MIL-STD-202 method 107, -55 °C/+125 °C. 200 cycles
umidity bias: MIL-STD-202 method 103, 1000 hours
ibration: MIL-STD-202F method 204
Iechanical shock: MIL-STD-202 method 213, condition A
fe test: MIL-STD-202 method 108, test condition D

Packaging information - mm 1000 parts per 8.66" diameter reel (EIA-481 compliant) Drawing not to scale



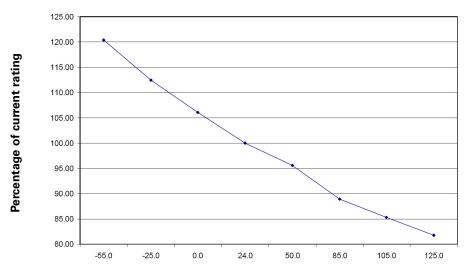
Dimension	millimeter
W	16.00
AO	2.95
B0	6.30
KO	3.00
PO	4.00
Р	8.00
P2	2.00
Т	0.35
E	1.80
F	7.50
D	1.50
D1	1.50

## **Reel dimension- mm**



Dimension	millimeter	
A	220	
В	58	
D	13	
E	2.3	
W	21	
T	1.6	

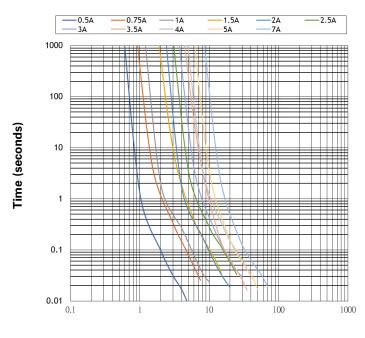
### Temperature derating curve





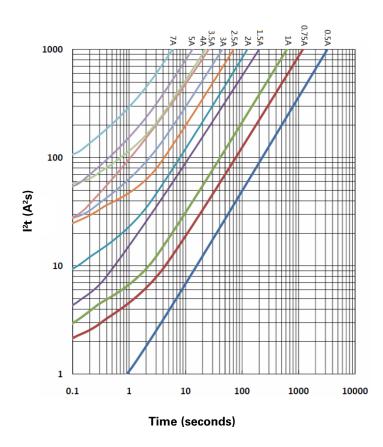
Technical Data **ELX1195** Effective May 2022

### Current vs. time curve

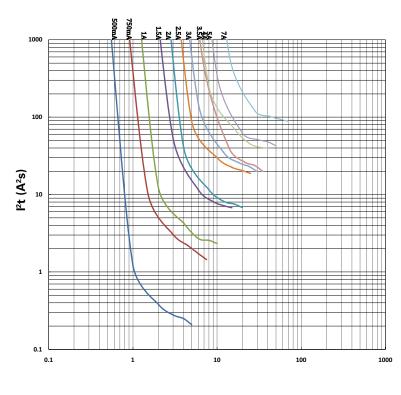


Current (A)





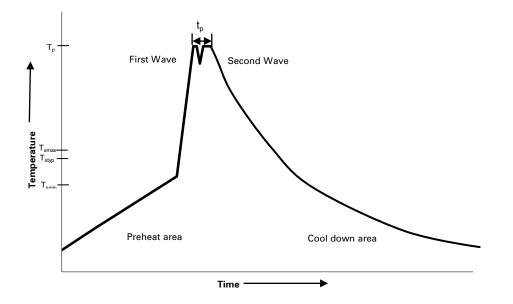
l<sup>2</sup>t vs current curve



Current (A)

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# Wave solder profile



### Reference EN 61760-1:2006

Profile feature		Standard SnPb solder	Lead (Pb) free solder	
Preheat	• Temperature min. (T <sub>smin</sub> )	100 °C	100 °C	
	<ul> <li>Temperature typ. (T<sub>styp</sub>)</li> </ul>	120 °C	120 °C	
	• Temperature max. (T <sub>smax</sub> )	130 °C	130 °C	
	• Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	70 seconds	70 seconds	
$\Delta$ preheat to r	max Temperature	150 °C max.	150 °C max.	
Peak temperat	ture (Tp)*	235 °C – 260 °C	250 °C – 260 °C	
Time at peak t	temperature (t <sub>p</sub> )	10 seconds max 5 seconds max each wave	10 seconds max 5 seconds max each wave	
Ramp-down ra	ate	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	
Time 25 °C to	25 °C	4 minutes	4 minutes	

### Manual solder

+350 °C (4-5 seconds by soldering iron), generally manual/hand soldering is not recommended.

### Solder reflow profile

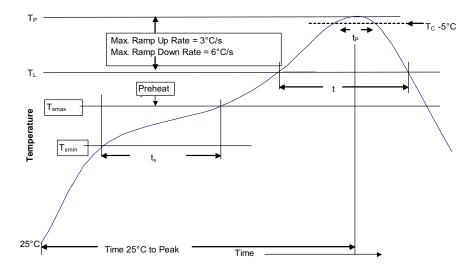


Table 1 - Standard SnPb solder (T<sub>c</sub>)

Package thickness	Volume mm3 <350	Volume mm3 ≥350
<2.5 mm	235 °C	220 °C
≥2.5 mm	220 °C	220 °C

Table 2 - Lead (Pb) free solder (T<sub>c</sub>)

Package thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350 - 2000	Volume mm <sup>3</sup> >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 – 2.5 mm	260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C

### **Reference J-STD-020**

Standard SnPb solder	Lead (Pb) free solder	
100 °C	150 °C	
150 °C	200 °C	
60-120 seconds	60-120 seconds	
3 °C/ second max.	3 °C/ second max.	
183 °C 60-150 seconds	217 °C 60-150 seconds	
Table 1	Table 2	
20 seconds*	30 seconds*	
6 °C/ second max.	6 °C/ second max.	
6 minutes max.	8 minutes max.	
	100 °C         150 °C         60-120 seconds         3 °C/ second max.         183 °C         60-150 seconds         Table 1         20 seconds*         6 °C/ second max.	

\* Tolerance for peak profile temperature (T<sub>D</sub>) is defined as a supplier minimum and a user maximum.

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